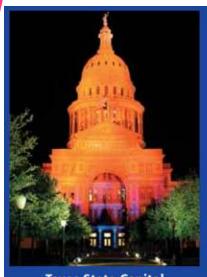
# **GHOLOGRAPHIC COMPANY**

# **DIFFUSER: Light Shaping**

**Beam Shaping Diffuser / Direction Turning Film** 







**Texas State Capitol** 

**Celine Dion Concert** 

Fiffel Tower

Location Lighting using Luminit Light Shaping Diffusers®

### **Benefits**

- High Quality Product
- High Transmission
- Beam Shaping
- Luminance Uniformity
- Color Mixing





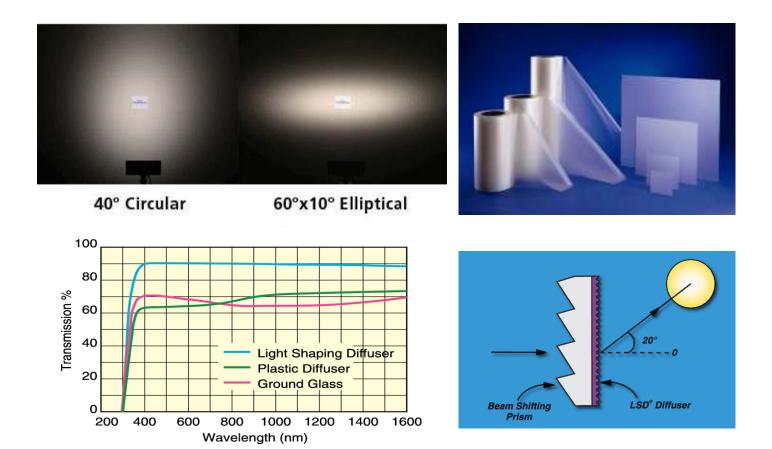
## **Light Shaping Diffuser**

#### **Applications:**

LED Lighting, LCD displays, projection systems, computer monitors, mobile displays, barcode scanning, flashlight, lamp, microscope illumination, fiber-optics, and LED illumination, laser, LD and CCFL homogeneity and beam shapers, optical sensing, bio-medical instrumentation, architectural, office and in-house lighting, automotive lighting, signs, posters, wall washers, PAR lamps, recessed down lights, MR lamps, Machine Vision Illuminators.

#### **Benefits:**

Homogenization, removing striations, reducing hot spots, reducing multiple shadows, controlling beam angle, RGB LED color mixing, controlling glare, laser eye safety, LED hiding power



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Machine Vision Diffuser
LED Lighting Diffuser

### **Light Shaping Diffusers (LSD)**

#### <u>High Transmission Efficiency – up to 92%</u>

**Beam Shaping** LSDs precisely shape, control and distribute light. Standard circular angles range from  $0.5^{\circ}$  to  $80^{\circ}$  FWHM. A wide variety of standard elliptical angles are available from  $0.2^{\circ}$  x  $10^{\circ}$  to  $95^{\circ}$  x  $35^{\circ}$ . Beam shaping puts more of the light where it is needed.

Homogenized Light "Hotspots" and uneven light distribution are common problems with filament, arc, LED, CCFL, fiberoptic and laser light sources. LSDs greatly smooth and homogenize sources while providing uniform light in critical applications such as LCD backlights, LED displays, machine vision, automotive lighting and viewing screens. Large angle LSDs produce the greatest degree of homogenized light. Homogenization provides a uniform pattern of light in the target area.

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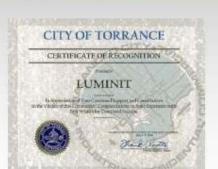




# **Light Shaping Diffuser**









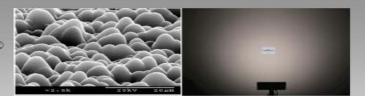




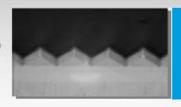


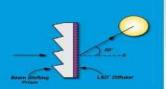
## **Luminit Products**

Light Shaping Diffusers®



Directional Turning Film®







### **LSD Rolls**

LSDs are non-wavelength dependent and will work with white, monochromatic, coherent or incoherent light.

LSDs can be combined with other optical components such as lenses, Fresnels, and prismatic structures.

#### **Application:**

- LED Lighting
- LCD Backlighting
- LED Display
- Projection Systems
- Signs and Displays
- Machine Vision Inspection
- Front Projection Screens
- Mobile Phones & PDA's
- Projection Systems
- Barcode Scanners
- Inspection Systems
- Set/Event Lighting
- Microscopic Illumination
- Fiber-Optic Illumination
- Medical Instrumentation
- Architectural Lighting

LSD ROLLS	ANGLE FWHM	SUBSTRATE & THICKNESS	SIZE	OPTION
	75°x45° 55°x45° 60°x10° 1x60° 0.2x40° 15°x30 30°x3 15°x1° 60° 50° 30° 20° 10° 5°	POLYESTER E5 - 0.005"  POLYCARBONATE P1 - 0.010" (2 sided diffuser) S1 - 0.010"	ROLL WIDTH 20°	Protective Film

# LSD Technology Specifications:

LSD Angle Range FWHM	Circular: 0.2° to 80° Elliptical: minor: 0.2° to 60° major: 10° to 95°
Transmission Efficiency	Circular 0.2° to 20° ≥ 90%
	20° to 80° ≥ 85% Elliptical ≥ 85%
Angle Tolerance	≤1° ± 0.5°
(Based on a 10"x10" area)	1° < Angle ≤10° ± 1° > 10° ± 10%
Transmission Spectral Range	400nm to 1500nm
Temperature Range	-30°C to 80°C @ 240 hours

Humidity	>95% ± 5% RH @ 24 hrs.
Refractive	PC=1.586; PE=1.51
Index	AC=1.494; Epoxy=1.50
Pencil Hardness	> 2H
Yellow Index	0.3% glass exposure (600 hrs)
	2.6% direct exposure (600 hrs
Adhesion	ASTM D3359

Note that the specifications contained herein are subject to change without notice.



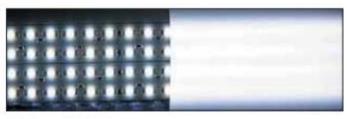
# Light Shaping Diffuser ADVANTAGES

- High Transmission Efficiency up to 92%
- Controlled Diffusion Cone Angle
- Available Diffuser Angles: 0.2° to 95° FWHM
- Circular and Elliptical Angles
- Homogenization of Light Sources
- Multiple Substrate Selections:
   PC, PET, AC, UL rated, UV stable, Glass & others
- · Works in UV, Visible and NIR Spectrums
- No Moiré Fringes or Chromatic Aberration
- Many Sizes Available
- Can be Integrated into any Plano Surface Geometric Optic

### LSD SHEETS AND PANELS



ANGLE FWHM	SUBSTRATE & THICKNESS	SIZE
90°x60°	POLYCARBONATE	12"x12"
95°x25°	P1 - 0.010"	16"x16"
75°x45°	P3 - 0.030"	
60°x10°	P6 - 0.060" P8 - 0.118"	Note: Custom
60°x1°	(2 sided diffuser)	Angles and
40°x0.2°	51- PCS 0.010"	Larger Sizes
30°x5°	VERNESON STREET, CONTROL	Available
80°	POLYESTER	Avanable
60°	E5 - 0.005"	
40°	ACRYLIC	
30°	A3 - 0.030"	
20°	A6 - 0.060"	
10°	29077/271680707-7	
5°	ACRYLIC-UVT	
10	V3 - 0.030"	
70.17		



0.50

LED Array 60°x10°

#### APPLICATIONS OF LSDs

### LED LIGHTING

- Architectural Lighting
- Can Lights
- Decorative Lighting
- · Pool Lighting
- Set/Event Lighting
- Wall Wash

### ILLUMINATION SYSTEMS

- Aircraft Inspection Lights
- · Aircraft Reading Lights
- Automotive Instrument Clusters
- · High Intensity Discharge Lamps
- Signs & Displays

#### **BACKLIGHT SYSTEMS**

- Cell Phone & PDA Displays
- Cockpit Instrumentation Displays
- LCD Screens
- Light Box

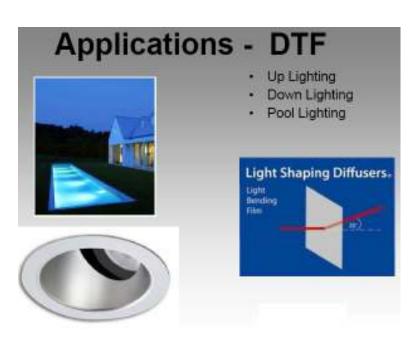
### MACHINE VISION

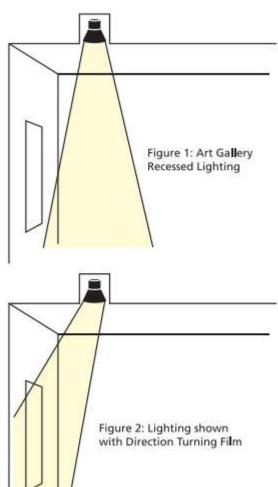
- Barcode Scanners
- Metrology Systems
- · Microscope Ring Light
- Backlight, Light Lines



# **Direction Turning Films**

Direction Turning Films are used to change the light beam direction to light a wall, walkway or other lighting target. Applications include LED lighting, aviation displays, traffic signs, displays and LCD backlights.





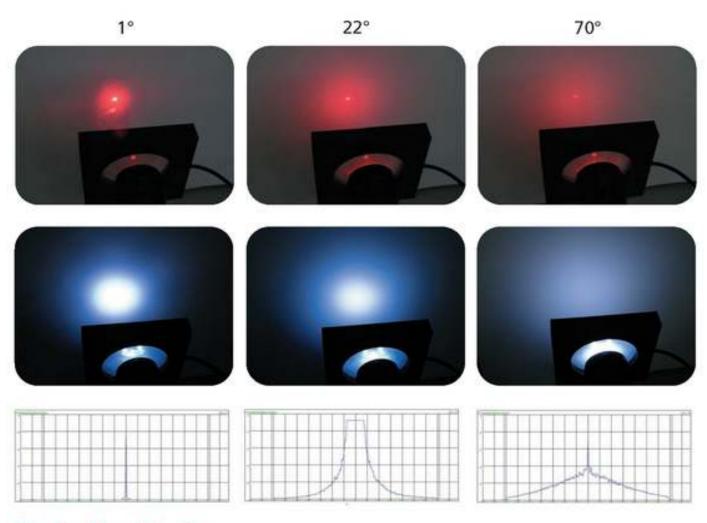


# **Electronically Variable Diffuser**

Electronically Variable Diffuser is world's first continously variable diffuser intstrument. By this we can change smoothly the light shape and provide uniform illumination.

### Applications:

- Light Beam Divergence
- Bio-Photonics Research
- Beam Intensity Adjustment
- Bio-Physical Research
- Optical Material Characterization
- Holography
- Detector Characterization
- Detector Saturation Prevention



# **Physical Specifications:**

_	Clear Aperture (CA)	25mm	Inner Optical Threads (I)	1"-32 and C-Mount
	Dimensions (W x H)	113 x 87mm	Optical Thread Depth (D)	6mm
8= 8=	Thickness (T)	19mm	Weight (without power supply)	330 grams

## **UV & High Temperature Diffuser**

Light Shaping Diffusers are particularly applicable to laser, biomedical instrumentation and other high temperature/high power applications as well as UV applications requiring high transmission efficiency of UV radiation. Custom sizes are available to fit most applications.

A holographically recorded, randomized surface relief structure is replicated in a glass surface on a float glass or UV silica substrate. The precise surface relief structures provide <u>High Transmission Efficiency</u> (up to 92%) and Controlled Angular Distribution while providing high-quality

#### Homogenized Light.

High Temperature Glass-On-Glass diffusers can withstand temperatures up to 500 °C and have a laser damage threshold of 8 J/cm2.

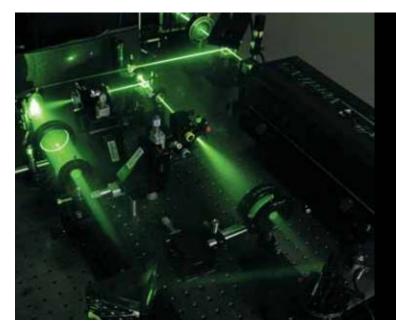
Light Shaping Diffusers® that are designed for high temperature and high power laser applications and offer superior UV transmission.

High temperature Up to 725°C stable

- High laser damage threshold 8J/cm2
- Excellent UV Transmission 240nm and higher

LSD® Ultra-High Temperature Power Glass Diffuser 725°C Stable			
Angle FWHM	Substrate & Thickness	Size	
0.5° to 12°	Silica, Glass B270 3mm	25mm Dia. 50mm Dia. 2" x 2"	

LSD® UV Transmitting Fused Silica Diffuser 70% at 190nm			
Angle FWHM	Substrate & Thickness	Size	
0.5° to 12°	Fused Silica 3mm	25mm Dia. 50mm Dia. 2" x 2"	



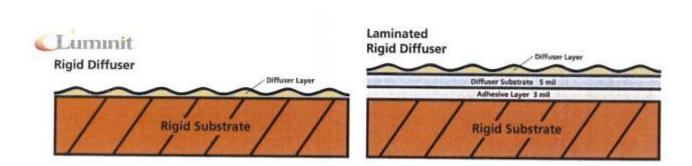
Luminit is a world-wide leader in technical innovation in the management of light. Our broad product line of Light Shaping Diffusers® and custom designed solutions can be tailored to your most exacting needs.

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# **Rigid LSDs**

Luminit applies its LSD structures directly on a rigid polycarbonate surface to make a very high transmission rigid diffuser.





# **Front Projection Screen**

### LORS (Lights OnReflective Screen) Advantages:

- High-gain/high-resolution screens
- Excellent viewing, even under high ambient light conditions
- Precise dispersion angles allow maximum utilization of available light
- Custom viewing angles available
- With a metalized front surface, polarization is not impacted and refection screens can be used in PMLCD reflector applications



## **Biomedical Diffuser**

Today's medical instrumentation includes a wide selection of light sources from fluorescent fixtures to UV sources to lasers for applications from general lighting to laser surgery and everything in between.

### **Applications:**

- Laser eye surgery
- Laser cosmetic surgery
- Bacteria identification systems
- Biological imaging systems
- Teeth whitening systems
- Blood analyzer systems



Cosmetic Laser Surgery



**Biological Microscopy** 



### **Machine Vision Diffuser**

Today's advanced Automatic Optical Inspection (AOI) platforms incorporate the latest high resolution cameras to detect and measure defects on surfaces ranging from silicon wafers to champagne bottles.

Luminit diffusers enable both of these attributes with minimal transmission loss for both line scan and backlight applications.

Line scan applications typically require LED or fiber optic lightlines with a high level of uniformity across the long axis. The use of Luminit's asymmetrical diffusers (e.g.  $30^{\circ}x5^{\circ}$ ) in this application has been proven to improve uniformity beyond 95% whenthe long axis is oriented in parallel with the wider-angle axis of the diffuser. These diffusers are available in custom shapes with any lengths up to 1,500 feet.

Highly uniform backlights are required for inspection of transparent objects (e.g. bottles, LCD glass, etc) to detect imperfections or cracks.







# **LED Lighting Diffuser**

Many LED LIGHTING APPLICATIONS require diffusers capable of improving the uniformity and controlling the beam angle of the fixture without sacrificing light output. In some applications the diffuser is required to mix the color emissions of multiple sources or to illuminate a larger symmetrical or asymmetrical area.

"Hotspots" and uneven light distribution are common problems with LED sources. Luminit offers Light Shaping Diffusers® (LSD) that homogenize and shape the light with high transmission efficiency – 85% to 92%.





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